



The world of BP Industrial Food®





BP RESPONSIBILITY

- 4 An eye on the world.
- 6 MORE commitment to planet fairness.
- 8 MORE than just manufactured.



THE HACCP CONCEPT

- More than an HACCP concept.

 Accomplished and diverse, also in terms of colours.
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 Make it your own.

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Light blue

Risk classes 1-3

- 2
- Risk classes 1-3

 Light grey

28

1 2 3

\$ 1 \$ 2 \$ 3

- 34 Dark grey Risk class 1
- ssel
- Risk class 1 **Royal blue**

Mid green

Risk class 1

- Class
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 More colour, more choice.

100 % ORIENTATION

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 Huge variety in other BP catalogues

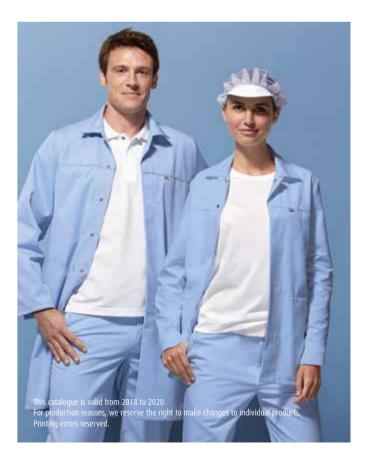
Passion. Since 1788.

Whether in the food, pharmaceutical, cosmetics or packaging industry – strict hygienic standards and HACCP risk classes are the norm.

BP offers work clothing solutions that meet these requirements and that are reliable, day after day. With a feel for details. With high sustainability standards. And with the sheer joy of quality.

We at BP have been investing in this quality since 1788. For people who enjoy their work but whose everyday working lives are also shaped by time pressure and involve physically demanding activities. For these wearers of our work clothing, material, fit, durability and ecological compatibility are particularly crucial.

We invite you to discover for yourself this difference in terms of quality, sustainability, function and design. In short: our professional BP clothing solutions.







An eye on the world.

MORE respect thanks to sustainability.

We at BP believe it is our responsibility to apply the same values to the development and production of our work clothing as we have applied to the running of our company since 1788. One of these values is sustainability.

In order to meet this claim, we expect that everyone at BP, as well as our suppliers and partners, show respect towards others and the environment.

On the next page, by taking BP's own production company VETRA in Tunisia by way of example, we describe how this is implemented at one of our foreign production sites.

We work with a variety of institutions that promote, require and support sustainability. For example, we produce all work clothing solutions worldwide according to the principles of the Fair Wear Foundation and support the Fairtrade Cotton Program. At the same time, our products are also certified in compliance with Oeko-Tex® Standard 100.

Our Industrial Food collection meets all standards and regulations of the food, pharmaceutical, cosmetics and packaging industries, e.g. HACCP risk classes, DIN 10524 certification and suitability for industrial laundering.

You can rely on BP quality and our commitment to man and nature. To find out more, go to **www.bp-online.com**.





BP and the Fair Wear Foundation.

Manufacturing good products and standing up for a good cause. Principles that bring people together. All the more so if more than 120 European companies join forces in order to improve working conditions in the textile and clothing industry.

The Fair Wear Foundation (FWF) multi-stakeholder initiative was founded in 1999. In 2010, BP became the first German supplier of professional clothing to join. All members are inspected by the organisation on a regular basis. Not only are they inspected but also the respective production partners. So that BP can be sure that everyone is behind this initiative, the clothing manufacturers also sign the FWF principles. Consequently, everyone pulls together.

succession.
Find out more at

Today, we are proud to say that 95% of the BP procurement

volume is sourced from audited production partners. And that

www.fairwear.org

BP has been awarded the status Fair

Wear Leader for the fourth time in

Annet Baldus, Sustainability Cologne

Quality, made by VETRA.

VETRA, the BP production company in Tunisia, was founded in 1995 and now sews our most complex products in small batch sizes. This isn't surprising as 280 highly trained employees work at VETRA, and almost half of them have been

there for more than 15 years, which means that they have a lot of expertise for the company.

VETRA stands for flexibility, quality and efficiency. Its expertise in the field of industrial manufacture in particular is excellent. BP employees based in Cologne often travel to Tunisia for training and development. In turn, employees in Domstrasse, Cologne

often provide training for the Tunisian partners, passing on their innovative knowledge.

For man and the environment.

VETRA is STeP-certified and audited on a regular basis by the Fair Wear Foundation (FWF). BP works intensively on improving working conditions at its own factory. In 2017, BP and VETRA

together launched a FWF pilot project called "Living Wage" that is aimed at finding out how remuneration can be improved for factory employees and which other financial possibilities or support can be made available.

"To produce good work, you have to be happy. This is the basis of our quality."

Matthias Berninger, Manager of VETRA, the BP production site in Tunisia.

And he's right, as is confirmed by the work of our BP production company in North Africa.







We are a member of the FAIR WEAR FOUNDATION multi-stakeholder initiative. The aim of the FAIR WEAR FOUNDATION is to improve working conditions for people employed in the international clothing industry. We have now been named Fair Wear Leader four times in succession.

For more information, go to www.fairwear.org



Our product stewardship also means that BP products are harmless in terms of human ecology. That is why all BP products are tested for harmful substances, and most are certified in accordance with Oeko-Tex® Standard 100.



We are a member of the Partnership for Sustainable Textiles. This governmental initiative aims to uphold social, ecological and economical standards throughout the production and supply chain in the clothing industry.

For more information, go to www.textilbuendnis.com



We participate in the Fairtrade Cotton Program. This program enables smallscale farmers to sell more of their cotton as Fairtrade. In 2017, as part of the Fairtrade Cotton Program, we purchased 10% of our cotton under Fairtrade

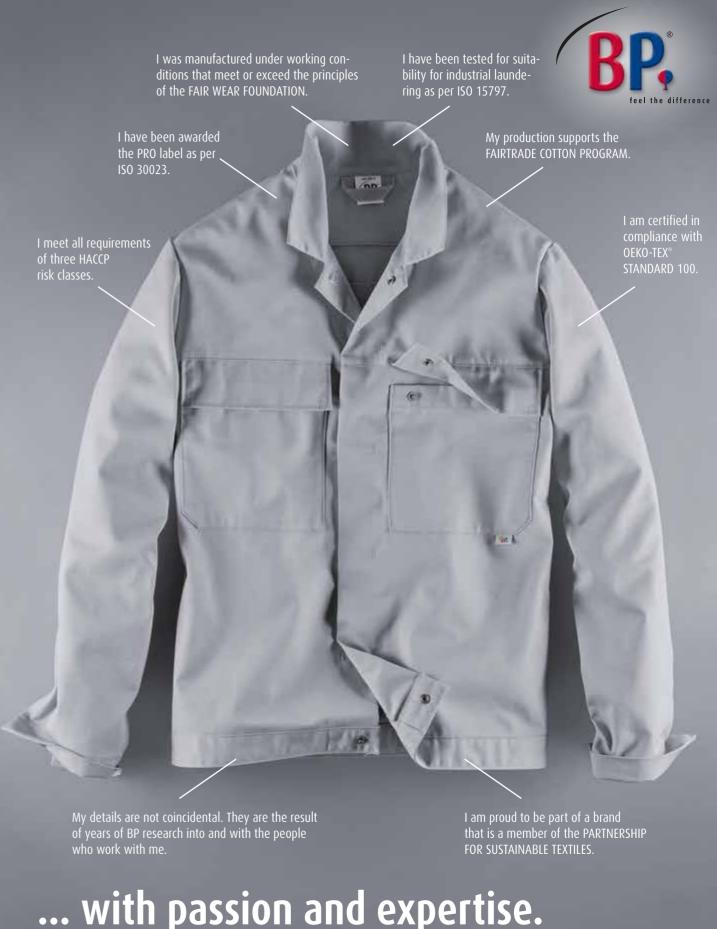
For more information, go to www.info.fairtrade.net/program



In 2017, our Tunisian subsidiary Vetra received STeP certification by Oeko-Tex®. By analysing all relevant company areas, such as chemicals management, environmental management, occupational health and safety, social responsibility and quality management, STeP certification provides a comprehensive and reliable indicator of a production company's approach to sustainable



Some suppliers are bluesign® system suppliers. This label eliminates harmful substances right from the beginning of the manufacturing process, and sets and controls standards for an environmentally friendly and safe production.





HACCP: Hazard Analysis Critical Control Point Developed for NASA.

It was NASA that contributed significantly to the development of the HACCP concept in order to develop food for astronauts that was produced and packaged 100% hygienically and was suitable for consumption in space. As early as 1971, the HACCP concept had become established in the free economy and is today an important and legal basis for manufacture and sale in hygienically sensitive areas. Of course workwear for employees in these manufacturing areas is an important link in the chain of HACCP measures.

The HACCP risk classes.

HACCP stands for Hazard Analysis Critical Control Point. Since 2006, only food that meets HACCP guidelines may be traded in or imported into the European Union.

HACCP examines and documents food processing. In this way, errors that lead to a hygiene risk can be identified and prevented. The resulting requirements of work clothing, its reconditioning and storage are regulated in DIN 10524.

As a hygiene clothing solution that is certified for risk classes 1-3 in compliance with the latest standard (2012) DIN 10524, BP Industrial Food® is an elementary part of your individual HACCP concept.

It meets the requirements specified in the standard for design, function and fabric. For reconditioning in the washing process, the collection was tested for its washing properties in accordance with ISO 15797.

Available in six attractive colours, BP Industrial Food® enables you to implement your individual corporate colour scheme in the HACCP production process in accordance with the relevant standards.

BP has developed a clothing concept for people working in the food industry featuring maximum utility, comfort and expertise in achieving a good unisex fit.



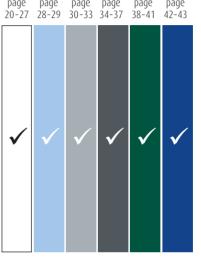
MORE safety for the food industry.



Class 1: provision of a low level of safety and protection

Low hygiene risk: non-perishable foodstuffs or ingredients. The product is further processed or washed by the manufacturer or consumer. Clothing generally has to be changed once per week and, if dirty, may have to be changed more frequently.

Use in the pharmaceuticals, cosmetics or food industries, e.g. fruit, vegetables, fresh fish, flour (ground), herbs, spices, packaged frozen food, pasta, jars, tins.

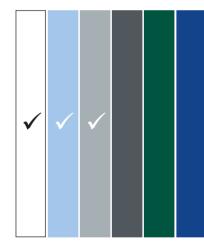




Class 2: provision of a high level of safety and protection

High hygiene risk: unpacked perishable foodstuffs or ingredients. Particularly if food is not processed further and microorganisms could multiply in or on the food. Clothing generally has to be changed daily and, if dirty, may have to be changed more frequently.

Use in the pharmaceuticals, cosmetics or food industries, e.g. unpacked foodstuffs, cold meats, cheese, salads, cakes, soft drinks, alcoholic drinks, sweets, salting/smoking, fermenting, conserving.

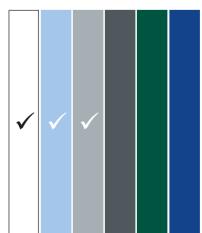




Class 3: provision of a very high level of safety and protection

Highest hygiene risk: unpacked, ready-to-eat, easily perishable foodstuffs (that will not be heated further). Clothing has to be changed daily and, if dirty, may have to be changed more frequently.

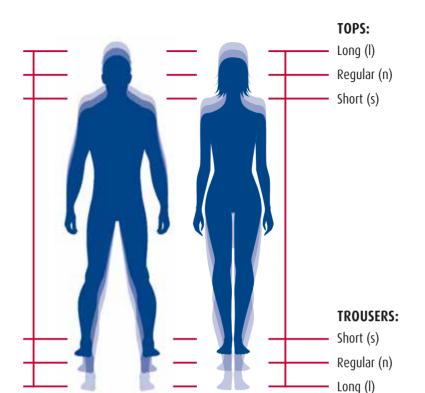
Use in the pharmaceuticals, cosmetics or food industries, e.g. fish, steak tartar, prepared salads, refrigerated ready meals, ice-cream, dairy products.





12 1:







There's no such thing as it doesn't fit: three lengths for sleeves, back and legs.

All items in this collection are suitable for both men and women and are based on an intelligent sizing system in three lengths: **s (short)**, **n (regular)** and **I (long)**.

With these three different sleeve, back and trouser lengths, every item of clothing can be adapted to the individual body shape.

The result: BP comfort that makes you feel good!

We make clothing for people who identify with their work and who give their best every day.

BP offers work clothing solutions to suit every situation. Solutions that also meet the requirements of the food, pharmaceutical, cosmetics and packaging industry.

These include high wear resistance, colourfastness, a comfortable fit, compliance with the various HACCP classes and practical details, such as metal buttons that, in the unlikely event of getting lost, can be easily detected with an X-ray and thus offer great safety. This is all the result of many years of development work, lots of one-to-one discussions with our customers, expertise and a great deal of creativity.

Our own quality laboratory in Cologne ensures a consistently high standard in everything that is important to our wearers of work clothing.



Industrial washability is also a key point: our collections have been awarded the PRO label as an important prerequisite for reconditioning work clothing in the washing process in accordance with the relevant standards.

It indicates that the product meets the requirements of ISO 30023. In addition, it has been tested for suitability for industrial laundering in accordance with ISO 15797, namely using washing programmes (1-8), in the tunnel finisher and/or tumble dryer.

For further information about the PRO label, please refer to page 50.



For hygienic reconditioning of work clothing in the washing process as per DIN EN 14065 and/or RAL-GZ 992/3:

- √ Tested for suitability for industrial laundering as per ISO 15797
- √ Awarded the PRO label as per ISO 30023



DIRECT EMBROIDERY

Very hard-wearing and particularly distinguished-looking. Our quality yarns are as indifferent to frequent washing as they are to the stresses of everyday wear. Lots of colours and font types are possible.





TRANSFER PRINT

This is robust individualisation using a film transfer print for printing your logo, name or motif on almost any fabric. Here, too, we offer a large range of colours, sizes and forms.



EMBROIDERED EMBLEM

Your logo, company or personal name can be sewn onto the fabric.





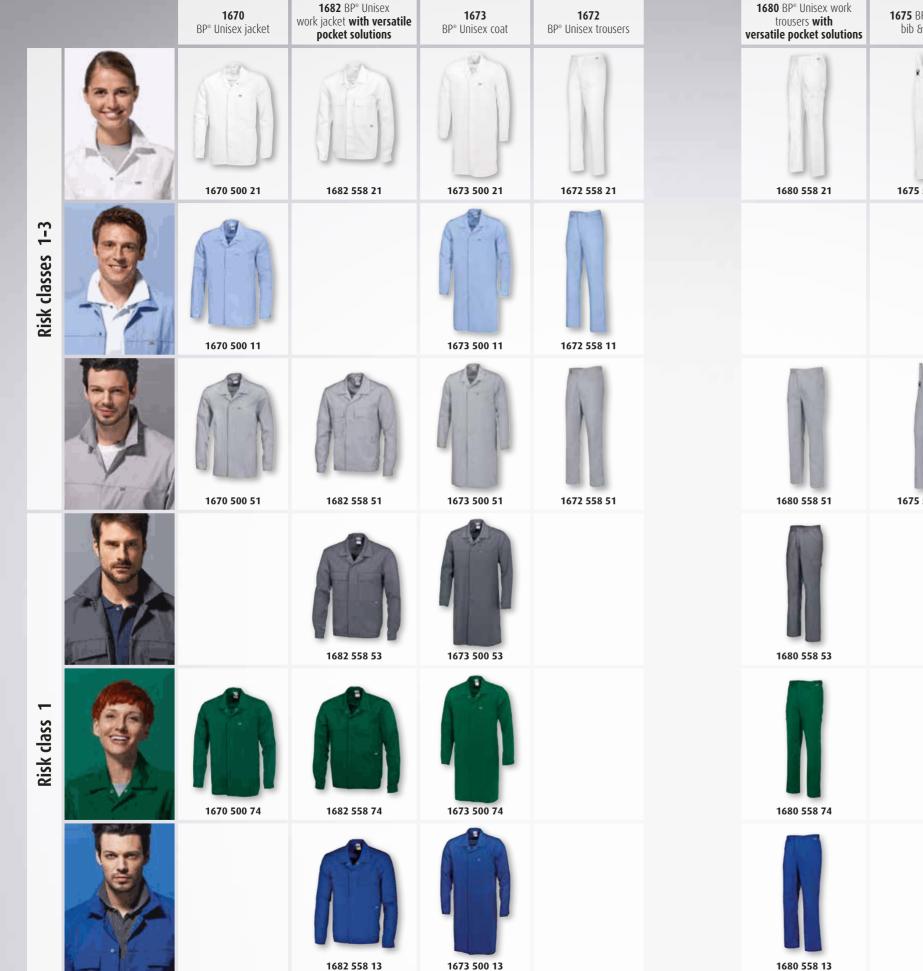
The BP customisation service for greater personality.

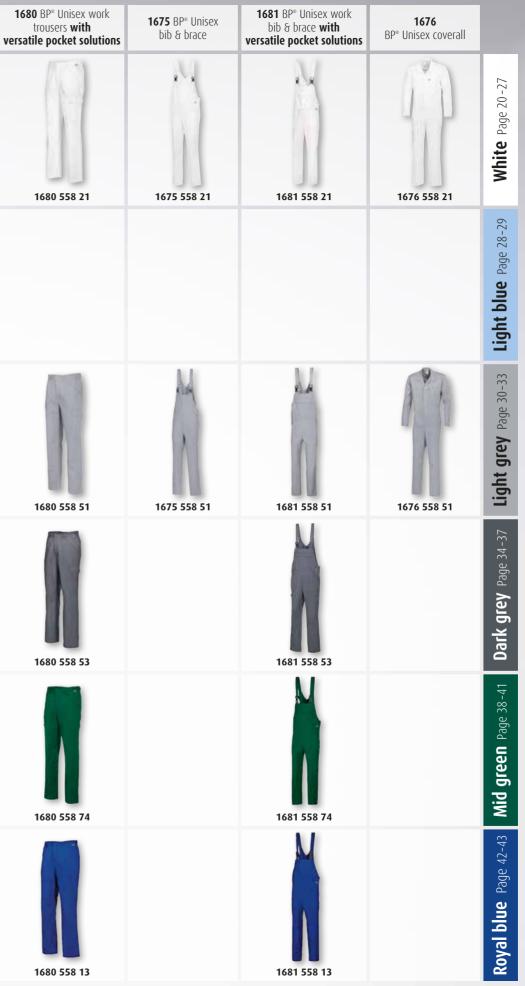
Names, logos, lettering or simple motifs – with BP, you can individualise your clothing in compliance with standard DIN 10524. In HACCP clothing, labelling must be permanently attached and its function, appearance and colour resistance must not change throughout the intended lifetime of the clothing.

The advantage of individualisation: it highlights the team's sense of togetherness and also, of course, the personality of the individual.

Clothing can also communicate the corporate design of a laboratory or a company in the food, packaging and cosmetics industry. Lots of colours are possible.

Our options, namely direct embroidery, embroidered emblem or transfer print, are always tailored to the respective product. All individualisation materials used by BP are of outstanding quality and are suitable for **industrial laundering as per ISO 15797**.





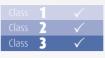
feel the difference



The perfect complement: our BP T-shirts match all BP Industrial Food® outfits. Pages 44-47.

The colour white meets the requirements of DIN 10524:2012 Latest DIN standard





Particularly suitable for application areas with a **medium to high hygiene risk in the food industry.**

Suitable for industrial laundering as per ISO 15797





BP® Unisex jacket 1670

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes XSs-XLs, XSn-4XLn, Sl-3XLl

65% polyester/35% cotton, approx. 210 g/m²







1670 500 21 White



✓ concealed press-stud band

- √ 3 inside pockets
- ✓ sleeves with adjustable press-stud





Long sleeves with adjustable press-stud fastening cuffs, turn-down collar, concealed press-stud band, 2 breast pockets with flap fastening, 1 inside pocket, back yoke, movement pleats in back

Sizes XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²











✓ breast pockets with flap

✓ concealed press-stud band ✓ sleeves with adjustable press-stud fastening cuffs

fastening

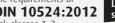
1682 558 21 White

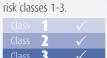




Feel like a change? The BP Industrial Food® collection for risk class 1 is available in six different colours.

The colour white meets the requirements of DIN 10524:2012 Latest DIN standard





Particularly suitable for application areas with a **medium to high hygiene risk in the food industry.**

Suitable for industrial laundering as per ISO 15797



BP® Unisex trousers 1672

Elasticated adjustable waistband for optimum fit, 1 fastening inside side pocket, yoke

Sizes XSs-XLs, XSn-4XLn, Sl-3XLl

65% polyester/35% cotton, approx. 245 g/m²





1080 001 21 White

BP° Belt 1080, pack of 3

Belt made of elastic webbing, polyamide 6.6 buckle, width 4 cm

Size 001 = 110 cm, Size 002 = 130 cm

100% polyester Suitable for industrial laundering as per ISO 15797

BP® Unisex work trousers 1680

Zip, elasticated adjustable waistband for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening

Sizes XSs-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²











- ✓ elasticated adjustable waistband for optimum fit
- ✓ with incorporated yoke for a better fit







- ✓ versatile pocket solutions incl. ruler pocket
- ✓ elasticated adjustable waistband for optimum fit
- ✓ back pocket with flap fastening



1680 558 21 White

22

✓ inside bip pocket

√ inside side pocket

✓ elasticated adjustable



BP° Unisex bib & brace 1675

Elasticated adjustable waist for optimum fit, 1 inside bib pocket, 1 fastening inside side pocket, knitted side inserts for greater movement, elasticated braces

XSs-XLs, XSn-4XLn, SI-3XLI

65% polyester/35% cotton, approx. 245 g/m²



BP® Unisex work bib & brace 1681

Elasticated adjustable waist for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening, 1 bib pocket with flap fastening, knitted side inserts for greater movement

Sizes XSs-XLs, XSn-4XLn, Sl-3XLl

65% polyester/35% cotton, approx. 245 g/m²



Perfect unisex fit: discover our items in three lengths. Page 15.



1673 500 21 White

BP® Unisex coat 1673

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes XSs-XLs, XSn-4XLn, Sl-3XLl

65% polyester/35% cotton, approx. 210 g/m²





1676 558 21 White

BP® Unisex coverall 1676

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes XSs-XLs, XSn-4XLn, Sl-3XLl

65% polyester/35% cotton, approx. 245 g/m²









- ✓ based on hygiene requirements in accordance with DIN 10524
- ✓ for wearing over and under clothing
- ✓ elasticated waist with integrated drawstring for optimum fit





BP® Unisex quilted trousers 1685

1685 665 21 White

Elasticated waist with integrated drawstring, quilted fabric (high-frequency heat-sealed)

Sizes XSn-3XLn

Outer fabric: 67% polyester/33% cotton Lining: 100% polyester Inside fabric: 50% cotton/50% polyester approx. 500 g/m²





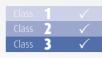


Make it your own: you'll find information about the BP individualisation service on pages 16/17.

These items are based on the standard

DIN 10524:2012 Latest DIN standard

risk classes 1-3.



Particularly suitable for application areas with a **medium to high hygiene risk in the food industry.**

Suitable for industrial laundering as per ISO 15797





BP® Unisex quilted jacket 1684

Long sleeves with inside cuffs, V-neck, concealed press-stud fastening, quilted fabric (high-frequency heat-sealed)

Sizes XSn-3XLn

Outer fabric: 67% polyester/33% cotton Lining: 100% polyester Inside fabric: 50% cotton/50% polyester approx. 500 g/m²



√ thermal protection against temperatures down to -15°C

✓ high-frequency heat-sealed thermal fabric

√ thermal isolation as per NFG 07-107









✓ based on hygiene requirements

✓ for wearing over and under

✓ concealed press-stud fastening

✓ inside cuffs for better wear

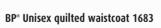
in accordance with DIN 10524



clothina







Sleeveless, V-neck, concealed press-stud fastening, quilted fabric (high-frequency heat-sealed)

Sizes XSn-3XLn

Outer fabric: 67% polyester/33% cotton Lining: 100% polyester Inside fabric: 50% cotton/50% polyester approx. 500 g/m²







- \checkmark based on hygiene requirements in accordance with DIN 10524
- ✓ for wearing over and under clothing
- ✓ concealed press-stud fastening







1683 665 21 White



- ✓ fastening inside side pocket
- ✓ elasticated adjustable waistband for optimum fit
- ✓ with incorporated yoke for a better fit





1672 558 11 Light blue

BP® Unisex trousers 1672

Elasticated adjustable waistband for optimum fit, 1 fastening inside side pocket, yoke

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²





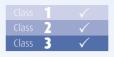


The perfect complement: our BP T-shirts match all BP Industrial Food® outfits. Pages 44-47.

BP® Unisex trousers 1672 558 11

The colour light blue meets the requirements of DIN 10524:2012 risk classes 1-3

risk classes 1-3.



Particularly suitable for application areas with a medium to high hygiene risk in the pharmaceuticals industry.

Suitable for industrial laundering as per ISO 15797





BP° Unisex jacket 1670

BP® Unisex coat 1673

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

65% polyester/35% cotton, approx. 210 g/m²

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 210 g/m²









1670 500 11 Light blue



✓ concealed press-stud band

- ✓ 3 inside pockets
- ✓ sleeves with adjustable press-stud fastening



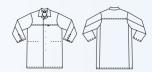






√ 3 inside pockets

✓ sleeves with adjustable press-stud fastening





BP° Belt 1080, pack of 3

Belt made of elastic webbing, polyamide 6.6 buckle, width 4 cm

Size 001 = 110 cm, Size 002 = 130 cm

100% polyester Suitable for industrial laundering as per ISO 15797

1080 001 21 White

BP® Unisex jacket 1670

side pockéts

Long sleeves with adjustable press-stud

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

BP® Unisex work jacket 1682

Sizes XSn-3XLn, Sl-2XLl

30

Long sleeves with adjustable press-stud

fastening cuffs, turn-down collar, concealed press-stud band, 2 breast pockets with flap

fastening, 1 inside pocket, back yoke, move-ment pleats in back

65% polyester/35% cotton, approx. 245 g/m²

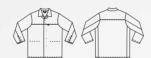
fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside

65% polyester/35% cotton, approx. 210 g/m²



✓ concealed press-stud band

- √ 3 inside pockets
- ✓ sleeves with adjustable press-stud fastening



1670 500 51 Light grey



✓ breast pockets with flap

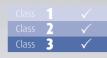
- ✓ concealed press-stud band
- ✓ sleeves with adjustable pressstud fastening cuffs



1682 558 51 Light grey

Aware of our responsibility: you'll find an overview of BP's commitment to sustainability on pages 4-9.

meets the requirements of DIN 10524:2012 Latest DIN standard



Particularly suitable for application areas with a medium to high hygiene risk in the pharmaceutical and food industries.

Suitable for industrial laundering as per ISO 15797



BP® Unisex trousers 1672

Elasticated adjustable waistband for optimum fit, 1 fastening inside side pocket, yoke

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m $^{\scriptscriptstyle 2}$





√ fastening inside side pocket

- ✓ elasticated adjustable waistband for optimum fit
- ✓ with incorporated yoke for a better fit





BP® Unisex work trousers 1680

Zip, elasticated adjustable waistband for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening

Sizes Ss-XLs, XSn-3XLn, SI-2XLI

65% polyester/35% cotton, approx. 245 g/m²







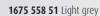
✓ inside bib pocket

√ inside side pocket

✓ elasticated adjustable

33





BP[®] Unisex bib & brace 1675

Elasticated adjustable waist for optimum fit, 1 inside bib pocket, 1 fastening inside side pocket, knitted side inserts for greater movement, elasticated braces

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²





1681 558 51 Light grey

BP® Unisex work bib & brace 1681

Elasticated adjustable waist for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening, 1 bib pocket with flap fastening, knitted side inserts for greater movement

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²



Perfect unisex fit: discover our items in three lengths. Page 15.



1673 500 51 Light grey

BP® Unisex coat 1673

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes Ss-XLs, XSn-3XLn, Sl-3XLl

65% polyester/35% cotton, approx. 210 g/m²



BP® Unisex coverall 1676

Long sleeves with adjustable press-stud fastening, turndown collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

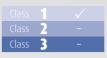
65% polyester/35% cotton, approx. 245 g/m²





Feel like a change? The BP Industrial Food® collection for risk class 1 is available in six different colours.

The colour dark grey meets the requirements of DIN 10524:2012 Latest DIN standard



Particularly suitable for application areas with a **low hygiene risk and/or as CI clothing, e.g. for maintenance personnel and suppliers.**

Suitable for industrial laundering as per ISO 15797



BP® Unisex work jacket 1682

Long sleeves with adjustable press-stud fastening cuffs, turn-down collar, concealed press-stud band, 2 breast pockets with flap fastening, 1 inside pocket, back yoke, move-ment pleats in back

Sizes XSn-3XLn, Sl-2XLl

BP® Unisex coat 1673

pockets

Long sleeves with adjustable press-stud

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side

65% polyester/35% cotton, approx. 210 g/m²

© P

65% polyester/35% cotton, approx. 245 g/m²











✓ breast pockets with flap fastening

- ✓ concealed press-stud band
- ✓ sleeves with adjustable press-stud fastening cuffs

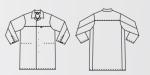




1682 558 53 Dark grey



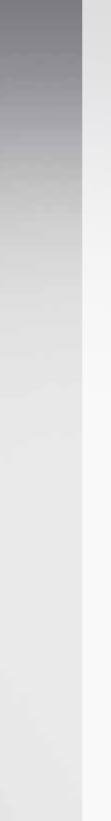
- ✓ concealed press-stud band
- ✓ 3 inside pockets
- ✓ sleeves with adjustable press-stud fastening



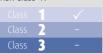
1682 558 53

1681 558 53

Aware of our responsibility: you'll find an overview of BP's commitment to sustainability on pages 4-9.



The colour dark grey meets the requirements of DIN 10524:2012 Standard



Particularly suitable for application areas with a **low hygiene risk and/or as CI clothing, e.g. for maintenance personnel and suppliers.**

Suitable for industrial laundering as per ISO 15797





1680 558 53 Dark grey

BP° Unisex work trousers 1680

Zip, elasticated adjustable waistband for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²





1681 558 53 Dark grey

BP® Unisex work bib & brace 1681

Elasticated adjustable waist for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening, 1 bib pocket with flap fastening, knitted side inserts for greater movement

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl





The perfect complement: our BP T-shirts match all BP Industrial Food® outfits. Pages 44-47.

The colour mid green meets the requirements of DIN 10524:2012 Tick class 1

Class	2	
Class	3	

Particularly suitable for application areas with a low hygiene risk and/or as CI clothing, e.g. for maintenance personnel and suppliers.

Suitable for industrial laundering as per ISO 15797





BP® Unisex jacket 1670

Long sleeves with adjustable press-stud fastening, turn-down collar, concealed press-stud band, 1 inside breast pocket, 2 inside side pockets

Sizes Ss-XLs, XSn-3XLn, SI-2XLI

65% polyester/35% cotton, approx. 210 g/m²



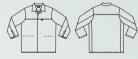






✓ concealed press-stud band

- √ 3 inside pockets
- ✓ sleeves with adjustable press-stud fastening



1670 500 74 Mid green

BP® Unisex work jacket 1682

Long sleeves with adjustable press-stud fastening cuffs, turn-down collar, concealed press-stud band, 2 breast pockets with flap fastening, 1 inside pocket, back yoke, movement pleats in back

Sizes XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²







- ✓ breast pockets with flap fastening
- ✓ concealed press-stud band
- ✓ sleeves with adjustable pressstud fastening cuffs





1682 558 74 Mid green

BP® Unisex coat 1673

Long sleeves with adjustable press-stud

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

fastening, turn-down collar, concealed press-

65% polyester/35% cotton, approx. 210 g/m²

stud band, 1 inside breast pocket, 2 inside side



1080 001 21 White

BP° Belt 1080, pack of 3

Belt made of elastic webbing, polyamide 6.6 buckle, width 4 cm

Size 001 = 110 cm, Size 002 = 130 cm

100% polyester Suitable for industrial laundering as per ISO 15797



✓ concealed press-stud band

- √ 3 inside pockets
- ✓ sleeves with adjustable press-stud fastening

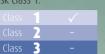


1673 500 74 Mid green

Make it your own: you'll find information about the BP individualisation service on pages 16/17.

The colour mid green

meets the requirements of DIN 10524:2012 Latest DIN standard

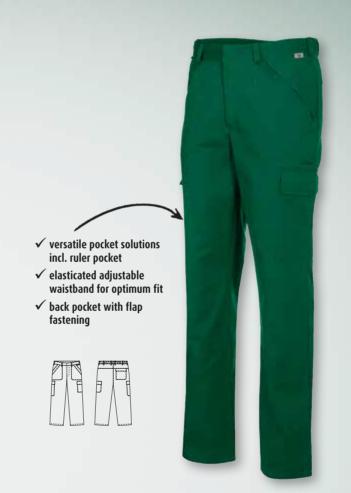


Particularly suitable for application areas with a low hygiene risk and/or as CI clothing, e.g. for maintenance personnel and suppliers.

Suitable for industrial laundering as per ISO 15797







1680 558 74 Mid green

BP® Unisex work trousers 1680

Zip, elasticated adjustable waistband for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²





1681 558 74 Mid green

BP° Unisex work bib & brace 1681

Elasticated adjustable waist for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening, 1 bib pocket with flap fastening, knitted side inserts for greater movement

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²



Bierbaum-Proenen Since 1788.

BP® Unisex work jacket 1682

Long sleeves with adjustable press-stud fastening cuffs, turn-down collar, concealed press-stud band, 2 breast pockets with flap fastening, 1 inside pocket, back yoke, movement pleats in back

Sizes XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²



BP® Unisex coat 1673

pockets

42

Long sleeves with adjustable press-stud

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

fastening, turn-down collar, concealed press-

65% polyester/35% cotton, approx. 210 g/m²

stud band, 1 inside breast pocket, 2 inside side



✓ breast pockets with flap fastening

- ✓ concealed press-stud band
- ✓ sleeves with adjustable press-stud fastening cuffs



✓ concealed press-stud band

✓ sleeves with adjustable

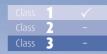
press-stud fastening

✓ 3 inside pockets

1682 558 13 Royal blue

1673 500 13 Royal blue





Particularly suitable for application areas with a low hygiene risk and/or as CI clothing, e.g. for maintenance personnel and suppliers.

Suitable for industrial laundering as per ISO 15797







1680 558 13 Royal blue

BP® Unisex work trousers 1680

Zip, elasticated adjustable waistband for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²





1681 558 13 Royal blue

BP° Unisex work bib & brace 1681

Elasticated adjustable waist for optimum fit, 2 side pockets, 1 ruler, 1 thigh and 1 back pocket with flap fastening, 1 bib pocket with flap fastening, knitted side inserts for greater movement

Sizes Ss-XLs, XSn-3XLn, Sl-2XLl

65% polyester/35% cotton, approx. 245 g/m²



Perfect unisex fit: discover our items in three lengths. Page 15.





1/2 sleeves, V-neck, reinforced shoulders, length 70 cm

Order no. **1618 171 21** White

Sizes XS-4XL

50% cotton/50% polyester, approx. 180 g/m²



✓ based on hygiene requirements in accordance with DIN 10524



BP° Long-sleeve unisex polo shirt 1628

Long sleeves, polo collar with concealed press-stud band, reinforced shoulders, knitted cuffs, length 70 cm

Order no. **1628 181 21** White

Sizes XS-4XL

50% cotton/50% polyester, approx. 220 g/m²



- ✓ based on hygiene requirements in accordance with DIN 10524
- ✓ with metal press studs easy to find with metal detectors



BP® Unisex T-shirt 1621

1/2 sleeves, round neck, reinforced shoulders, length 70 cm

Order no. **1621 171 21** White Order no. **1621 171 13** Royal blu Order no. **1621 171 32** Black Order no. **1621 171 51** Light grey Order no. **1621 171 53** Dark grey Order no. **1621 171 56** Ar Order no. **1621 171 74** M Order no. 1621 171 81 Rec Order no. **1621 171 82** Claret Order no. **1621 171 85** Orange Order no. **1621 171 110** Night bl







✓ based on hygiene requirements in accordance with DIN 10524



Royal blue 10 Night blue

21 White

51 Light grey **53** Dark grey **56** Anthracite

32 Black



BP T-SHIRTS



✓ based on hygiene requirements in accordance with DIN 10524

21 White

✓ based on hygiene

with DIN 10524

81 Red

82 Claret

74 Mid green 13 Royal blue

110 Night blue

51 Light grey **53** Dark grey

21 White

requirements in accordance

to find with metal detectors



BP® Long-sleeve unisex T-shirt 1620

Long sleeves, round neck, reinforced shoulders, knitted cuffs, length 70 cm

Order no. **1620 171 21** White Order no. **1620 171 51** Light grey Order no. **1620 171 110** Night blue

Sizes XS-4XL

50% cotton/50% polyester, approx. 180 g/m²







Coloured



BP® Unisex sweat jacket 1627

Long sleeves, high collar, zip, reinforced shoulders, kangaroo pockets, knitted cuffs and hem, length 70 cm

Order no. **1627 193 21** White Order no. **1627 193 110** Night blue

Sizes XS-3XL

approx. 320 g/m²

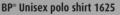












1/2 sleeves, polo collar with concealed press-stud band,

reinforced shoulders, length 70 cm	
Order no. 1625 181 13 Royal blue	(sizes XS-6XL)
Order no. 1625 181 21 White	(sizes XXS-6XL)
Order no. 1625 181 51 Light grey	(sizes XXS-6XL)
Order no. 1625 181 53 Dark grey	(sizes XXS-6XL)
Order no. 1625 181 74 Mid green	(sizes XS-6XL)
Order no. 1625 181 81 Red	(sizes XS-6XL)
Order no. 1625 181 82 Claret	(sizes XXS-6XL)
Order no. 1625 181 110 Night blue	(sizes XXS-6XL)

50% cotton/50% polyester, approx. 220 g/m²









Coloured



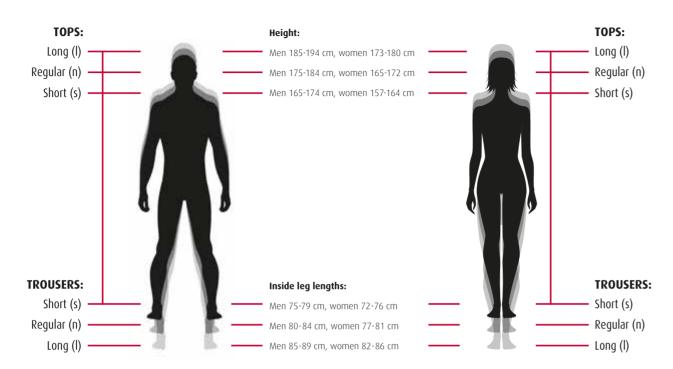




The right size for everyone.

Lots of BP products are available in three lengths.

Note the following code for your size: s (short), n (regular) or I (long).

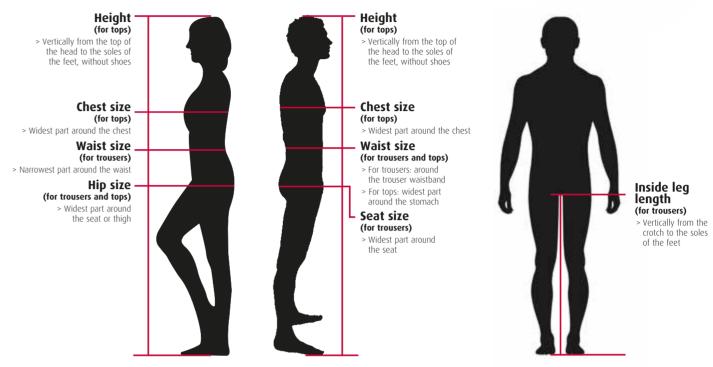


All items in the BP Industrial Food® collection are unisex sizes.

																			G	ermar	ı sizes
Q	BP women's sizes		32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
ぴ	BP men's sizes	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76
ぴ	BP double sizes		40 /	42	44 /	[/] 46	48 /	/ 50	52 /	/ 54	56 /	/ 58	60 /	62	64 /	/ 66	68 /	70	72 /	74	
♂ ——																	- 10				
Your BP size in	Height 176-182 Height 183-191	38 78	40 82	42 86	44 90	46 94	48 98	50 102	52 106	54 110	56 114	58 118	60 122	62 126	64 130	66 134	68 138	70 142	72 146	74 150	76 154
3 lengths	Height 171-177	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	154
	neight 171 177	17	1 20			23	24	23	20		20	/	30	٥.	32	33	34	33	30	31	ш
Your	Height 165-174	38 S	40 S	42 S	44 S	46 S	48 S	50 S	52 S	54 S	56 S	58 S	60 S	62 S	64 S	66 S	68 S	70 S	72 S	74 S	76 S
BP size in	Height 175-184	38 N	40 N	42 N	44 N	46 N	48 N	50 N	52 N	54 N	56 N	58 N	60 N	62 N	64 N	66 N	68 N	70 N	72 N	74 N	76 N
3 lengths	Height 185-194	38 L	40 L	42 L	44 L	46 L	48 L	50 L	52 L	54 L	56 L	58 L	60 L	62 L	64 L	66 L	68 L	70 L	72 L	74 L	76 L
? ଫ	Unisex sizes	2 XS	Х			;		Л			Х		2 2	/1	-	XL	4	VI	5)	V1	ı
Your BP	Height 160-169	2 XSs	X		S		N		L		X		2 X			KLS	4)		5)		
Unisex size in	Height 170-179	2 XSn	XS		Si		M		L		XI		2 X			(Ln	4)		5 X		
3 lengths	Height 180-189	2 XSI	X		S		N		-		X		2)			XLI	4)		5)		
	neight 100 107						-														
? ♂ —																					
	Size in inches, jeans				29/32																
Vers DD	Height 164-174	26/32	27/32	28/32	30/32		33/32	34/32	36/32	38/32	40/32	42/32	44/32	46/32	48/32						
Your BP jeans size in	Size in inches, jeans				29/34	' '															
3 lengths	Height 175-184	26/34	27/34	28/34	30/34		33/34	34/34	36/34	38/34	40/34	42/34	44/34	46/34	48/34						
	Size in inches, jeans				29/36	' '															
	Height 185-194	26/36	27/36	28/36	30/36	32/36	33/36	34/36	36/36	38/36	40/36	42/36	44/36	46/36	48/36						
ď	Collar size, shirt	33/34	35 /	⁷ 36	37 /	′ 3 8	39 /	/ 40	41,	/ 42	43 ,	/ 44	45 /	⁷ 46	47	/ 48	49 /	/ 50	51 /	52	







Measure your height vertically from the top of the head to the soles of the feet, without shoes.

> In the following table, you will find your height in the top lines of the three unisex tables.

For tops, also measure your chest size and the seat or hip size. > Match these values with your height.

For trousers, measure your waistband or waist size, your hip or seat size

and your inside leg length.

You have now calculated your size. Look vertically down the column (see example in yellow) to determine **your BP size**.

84-88

84-88

84-88

UNISEX SIZES IN THREE LENGTHS

_	onal sizes										German si
<u> </u>	Height	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169
International	Chest size	74-77	78-85	86-93	94-101	102-109	110-119	120-129	130-139	140-149	150-159
sizes	Waist size	62-65	70-73	78-81	86-89	100-104	110-114	120-124	130-134	140-144	150-154
SHORT height	Seat size	81-84	85-92	93-100	101-107	108-115	116-125	126-135	136-145	146-155	156-165
160-169	Inside leg length	73-78	73-78	73-78	73-78	73-78	73-78	73-78	73-78	73-78	73-78
	BP size	2XSs	XSs	Ss	Ms	Ls	XLs	2XLs	3XLs	4XLs	5XLs
1											
	Height	170-179	170-179	170-179	170-179	170-179	170-179	170-179	170-179	170-179	170-179
International	Chest size	74-77	78-85	86-93	94-101	102-109	110-119	120-129	130-139	140-149	150-159
	Waist size	62-65	70-73	78-81	86-89	100-104	110-114	120-124	130-134	140-144	150-154
	Seat size	81-84	85-92	93-100	101-107	108-115	116-125	126-135	136-145	146-155	156-165
	Inside leg length	79-83	79-83	79-83	79-83	79-83	79-83	79-83	79-83	79-83	79-83
	BP size	2XSn	XSn	Sn	Mn	Ln	XLn	2XLn	3XLn	4XLn	5XLn
1											
	Height	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169	160-169
International	Chest size	74-77	78-85	86-93	94-101	102-109	110-119	120-129	130-139	140-149	150-159
sizes	Waist size	62-65	70-73	78-81	86-89	100-104	110-114	120-124	130-134	140-144	150-154
LONG -	Seat size	81-84	85-92	93-100	101-107	108-115	116-125	126-135	136-145	146-155	156-165



All sizes stated on this double page are body measurements in cm.

84-88

2XSI

Only prewashed clothing should be used to measure sizes.

Inside leg length

BP assumes no liability in the event of complaints arising from inadequate washing tests and incorrect size measurement.

84-88

84-88

49

84-88

Product finder You'll also find all information about BP items in our online shop at www.bp-online.com

									PRO label	Pag
1080	001	21	BP® Belt, pack of 3						-	23
1618	171	21	BP® Unisex T-shirt \	95) 2	\wedge	0	<u></u>	P	42	44
1620	171	21	BP® Long-sleeve unisex T-shirt ¬						42	46
1620	171	51	BP® Long-sleeve unisex T-shirt	95 2	\triangle	\odot	<i>─</i>	®	82	46
1620	171	110	BP® Long-sleeve unisex T-shirt						82	46
1621	171	13	BP® Unisex T-shirt						82	45
1621	171	21	BP® Unisex T-shirt						42	45
1621	171	32	BP® Unisex T-shirt						82	45
1621	171	51	BP® Unisex T-shirt						82	45
1621 1621	171 171	53	BP® Unisex T-shirt BP® Unisex T-shirt	h	٨		<u></u>		82	45
1621	171	56 74	BP® Unisex T-shirt	<u>95</u> /	Δ	\square	<u></u>	(F)	82 82	45 45
1621		81	BP® Unisex T-shirt						82	45
1621		82	BP® Unisex T-shirt						82	45
1621	171	85	BP® Unisex T-shirt						82	45
1621	171	110	BP® Unisex T-shirt						82	45
1623	193	13	BP® Unisex sweatshirt ¬						81	47
1623	193	21	BP [®] Unisex sweatshirt						41	47
1623	193	32	BP® Unisex sweatshirt						81	47
1623	193	51	BP® Unisex sweatshirt			_		_	81	47
1623	193	53	BP® Unisex sweatshirt	95 2	\triangle	\odot	<u></u>	P	81	47
1623		74	BP® Unisex sweatshirt						81	47
1623		81	BP® Unisex sweatshirt						81	47
1623		82	BP® Unisex sweatshirt						81	47
1623		110	BP® Unisex sweatshirt BP® Unisex sale shirt						81	47
1625 1625		13 21	BP® Unisex polo shirt ¬ BP® Unisex polo shirt						82 42	46
1625		51	BP® Unisex polo shirt						82	46
1625		53		Y957 /	\wedge	\odot	<u></u>	(P)	82	46
1625		74	BP® Unisex polo shirt	ے ت	_			•	82	46
1625	181	81	BP® Unisex polo shirt						82	46
1625	181	82	BP® Unisex polo shirt						82	46
1625	181	110	BP® Unisex polo shirt ☐						82	46
1627	193	21	BP® Unisex sweat jacket ¬	95) Z	&	\odot	<i>─</i>	®	61	46
1627	193	110	BP® Unisex sweat jacket ☐			_			81	46
1628		21		95 2	Δ	0	<u></u>	(P)	42	44
1670		11	BP® Unisex jacket		,		\neg		83	29
1670		21		60 /	Δ	<u>U</u>	<u></u>	(P)	43	21
1670 1670		51 74	BP® Unisex jacket						83	30
1672		11	BP® Unisex jacket ☐ BP® Unisex trousers ☐						83 83	39 28
1672		21		MAY /	\wedge	\odot		(P)	43	23
1672		51	BP® Unisex trousers	<u> </u>					83	31
1673		11	BP® Unisex coat ¬						83	29
1673	500	13	BP® Unisex coat						83	42
1673	500	21	BP® Unisex coat	66)	\wedge	\odot	$\overline{\ldots}$	P	43	25
1673	500	51	BP® Unisex coat						83	33
1673	500	53	BP® Unisex coat						83	35
1673		74	BP® Unisex coat ☐			_	_		83	40
1675		21		95) Z	⟨ҳ	\odot	<u></u>	(P)	83	24
1675		51	BP® Unisex bib & brace	~~~	٨		\neg	⊕	83	32
1676		21		95//		Ü	<u></u>	(I)	43	25
1676 1680		51 13	BP® Unisex coverall BP® Unisex work trousers ¬						83 83	33 43
1680		21	BP® Unisex work trousers						43	23
1680		51		Y957 /	\wedge	\odot	<u></u>	(P)	83	31
1680		53	BP® Unisex work trousers		_,	تحد			83	37
1680		74	BP® Unisex work trousers						83	41
1681	558	13	BP® Unisex work bib & brace ¬	95 Z	\Diamond	0	<u></u>	P	83	43
1681	558	21	BP® Unisex work bib & brace						83	24

				label	Page
1681	558	51	BP® Unisex work bib & brace ¬	83	32
1681	558	53	BP® Unisex work bib & brace	83	37
1681	558	74	BP® Unisex work bib & brace	83	41
1682	558	13	BP® Unisex work jacket ¬	83	42
1682	558	21	BP® Unisex work jacket	43	21
1682	558	51	BP® Unisex work jacket ₩ 📆 🛆 🖸 🔜 🕑	83	30
1682	558	53	BP® Unisex work jacket	83	35
1682	558	74	BP® Unisex work jacket ☐	83	39
1683	665	21	BP® Unisex quilted waistcoat ¬	42	27
1684	665	21	BP® Unisex quilted jacket	42	27
1685	665	21	BP® Unisex quilted trousers	42	26

BP quality. Even after many washes.

no. 8 as specified in ISO 15797 then dried in the tumble dryer



- **1, 2** White work clothing and/or coloured trim, peracetic acid bleach
- **3, 4** White work clothing, chlorine bleach
- 5. 6 White work clothing and/or coloured trim, hydrogen peroxide
- , 8 Coloured work clothing

> PRO label

The majority of BP products feature the PRO label. The PRO label indicates that the respective product meets the requirements of ISO 30023: it has been tested for suitability for industrial laundering in accordance with ISO 15797, namely with washing programmes (1-8), in the tunnel finisher and/or tumble dryer. However, the PRO label does not issue any specific care instructions. Practical washing tests must be carried out before industrial laundering of the product. For further details, please see the sewn-in label and the manufacturer's information.

The items in our Industrial Food collection feature the following PRO labels:

